

Work Order ID 64882

December 21, 2010 1:06:30 PM

106
M/est Shp 10/24 21/12

Page 1

Item ID: D412-702-021

Accept



Setup

Start



Revision ID:

Item Name: 13-Man Shoulder Harness, 4 point

Stop



Start Date: 12/21/10 Start Qty: 1.00



Cust Item ID:

Required Date: 12/21/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr	Revision Nbr
N/A	Rev N/A

100



DOCUMENT CONTROL

DC

Document Control

Memo

0.00

0.00

M/est 10 12 21 (1)

110



Pick Kit

0.00

Packaging

Memo

0.00

10/12/2012

120



QC4- 100% Inspect kits for completeness

0.00

QC

Memo

0.00

M/est 10 12 21 (1)

Work Order ID 64882

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Item ID: D412-702-021

Accept



Setup Start



Revision ID:

Item Name: 13-Man Shoulder Harness, 4 point

Stop



Start Date: 12/21/10 Start Qty: 1.00



Cust Item ID:

Required Date: 12/21/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

0.00

10/12/21 8

Packaging

Memo

0.00

REV B

Packaging

Identify and pack for shipping as per PPP D412-702-021
Location: 52

140



QC21- Final Inspection - Work Order Release

0.00

10/12/21 H

QC

Memo

0.00

Quality Control

10/12/21

Picklist Print

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Work Order ID: 64882



Parent Item: D412-702-021



Parent Item Name: 13-Man Shoulder Harness, 4 point

Start Date: 12/21/10

Required Date: 12/21/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:B Removed Manufacturing 05-11-08 JLM
IPP Rev:C 06.04.03 As per DSI9324 JLM
IPP rev D 06.12.14 per ecn 871 EC
IPP Rev:E 07-03-14 As per DSI 9351 JLM
IPP Rev:F 07-07-28 As per Rev E JLM Verified By:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN4-13A

Purchased No

120 Each 278.0000

4

4

10/12/2010

Bolt

Location	Loc Qty	Loc Code
----------	---------	----------

ST357 278

116191 278

AN4-20A

Purchased No

120 Each 534.0000

8

8

10/12/2010

Bolt

Location	Loc Qty	Loc Code
----------	---------	----------

ST359 534

104016 134

115936 200

116419 200

AN4-5A

Purchased No

120 Each 208.0000

4

4

10/12/2010

Bolt

Location	Loc Qty	Loc Code
----------	---------	----------

ST356 208

115016 8

115936 100

116191 100

Picklist Print

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Work Order ID: 64882



Parent Item: D412-702-021



Parent Item Name: 13-Man Shoulder Harness, 4 point

Start Date: 12/21/10

Required Date: 12/21/10

Start Qty: 1.00

Required Qty: 1.00

AN960JD416

NAS1149D0463J Purchased

No

120

Each

30.0000

1 20

20



1116289

10/12/2010

Washer

D3195-041

Bracket Assembly

D3195-043

Bracket Assembly

D3196-1

Bar

D3196-3

Bar

D3196-4

Bar

Location Loc Qty Loc Code

ST300 24

113288 24

ST356 6

115622 6

Manufactured No

120

Each

0.0000

1 2

2



BS1387 10/12/2010

Manufactured No

120

Each

1.0000

1 2

2



10/12/2010

BS2642

Manufactured No

120

Each

3.0000

1 2

1



39B19 10/12/2010

Manufactured No

120

Each

0.0000

1 2

1



BS2647 10/12/2010

Manufactured No

120

Each

0.0000

1 2

1



B62123 10/12/2010

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Work Order ID: 64882



Parent Item: D412-702-021



Parent Item Name: 13-Man Shoulder Harness, 4 point

Start Date: 12/21/10

Required Date: 12/21/10

Start Qty: 1.00

Required Qty: 1.00

D3197-041



Bar Assembly

D3198-1



Fitting

D3268-1



Placard

D3446-041



Harness Assembly

Manufactured No 120 Each 0.0000

1 2 2 2 SD 10/18/10
B60138 B37885

Manufactured No 120 Each 17.0000

1 4 4 10/18/15

Location Loc Qty Loc Code

ST246A 17

39525

17

Loc Code

Manufactured No 120 Each 18.0000

1 2 2 4 10/18/15

Location Loc Qty Loc Code

ST245 18

64529

18

Loc Code

64841 6

6

2

12

Manufactured No 120 Each 34.0000

1 9 9 10/18/21 SF

Location Loc Qty Loc Code

ST413 34

40425

34

Loc Code

40783 6

6

9

28

Picklist Print

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Work Order ID: 64882



Parent Item: D412-702-021



Parent Item Name: 13-Man Shoulder Harness, 4 point

Start Date: 12/21/10

Required Date: 12/21/10

D3446-043



Harness Assembly

Manufactured No 120 Each 151.0000

147 4

10/12/10 SF

D3546-1



Clip

Manufactured No 120 Each 5.0000

2 2

10/12/10 SF

D3551-11



Hook and Loop Tie

Manufactured No 120 Each 24.0000

13 13

10/12/10 SF

D412-702-069



Grommet

Manufactured No 120 Each 1.0000

1 1

10/12/10 SF

Picklist Print

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Work Order ID: 64882



Parent Item: D412-702-021



Parent Item Name: 13-Man Shoulder Harness, 4 point

Start Date: 12/21/10

Required Date: 12/21/10

Start Qty: 1.00

Required Qty: 1.00

MS21042L47



Nut

Purchased

No

120

Each

4,310.000



12
10/12/21 Sp

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST300	4310	
1123143	2	
115589	10	
115621	.798	12
116188	3500	

MS24694-S152



Screw

Purchased

No

120

Each

101.0000



8
10/12/21 Sp

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST289A	101	
103641	1	
116440	100	7

MS24694-S1547



SCREW

Purchased

No

120

Each

40.0000



8
10/12/21 Sp

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST290	40	
116328	40	8